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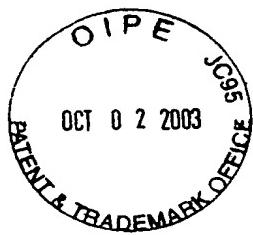
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1 / 17

FIG. 1

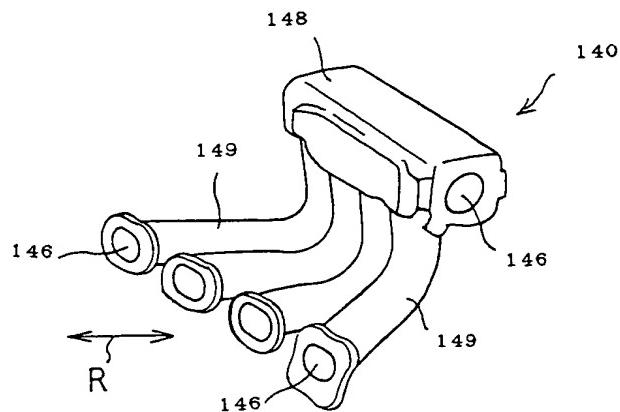
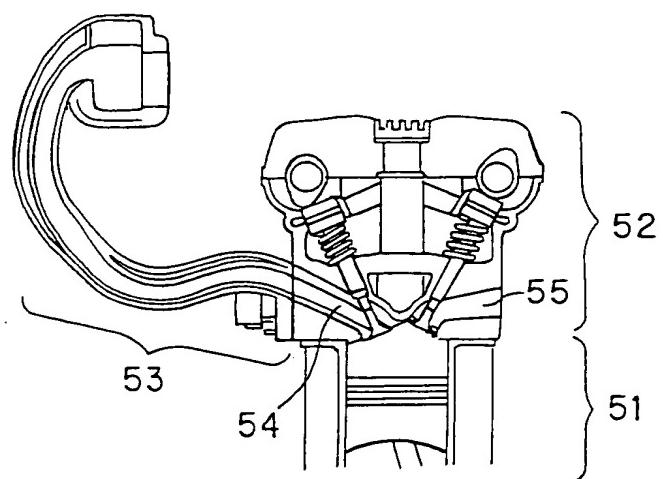


FIG. 2



2/17

FIG.3

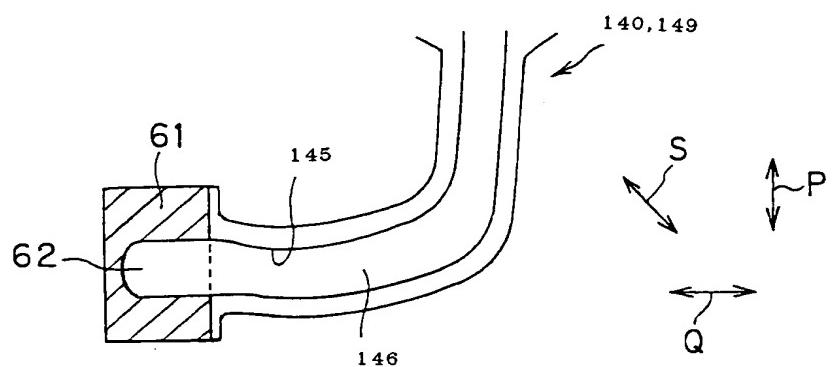
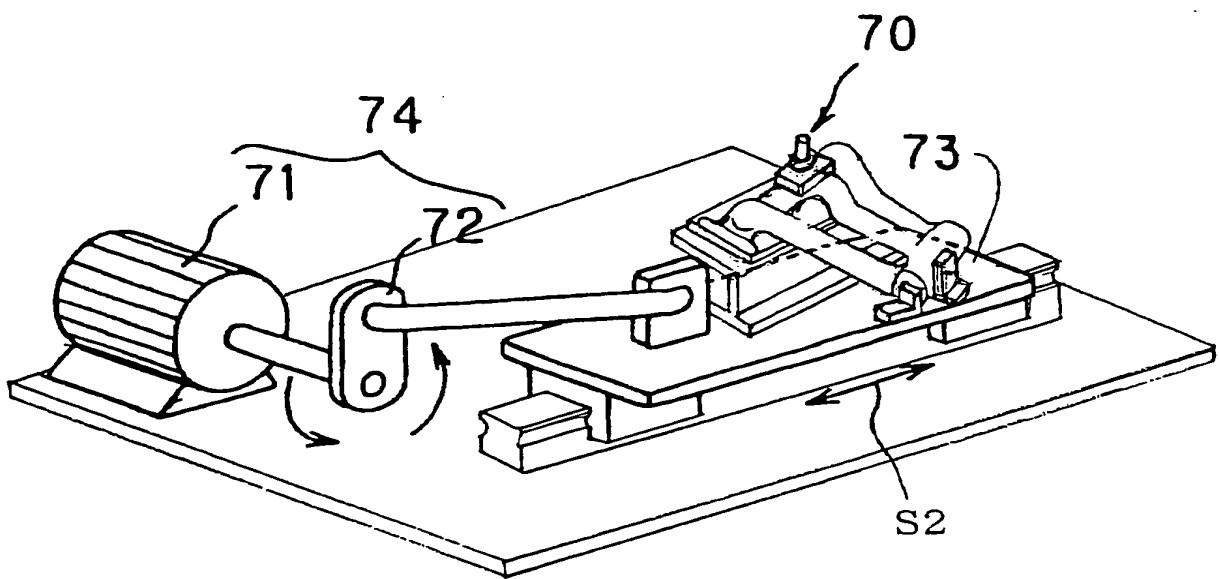
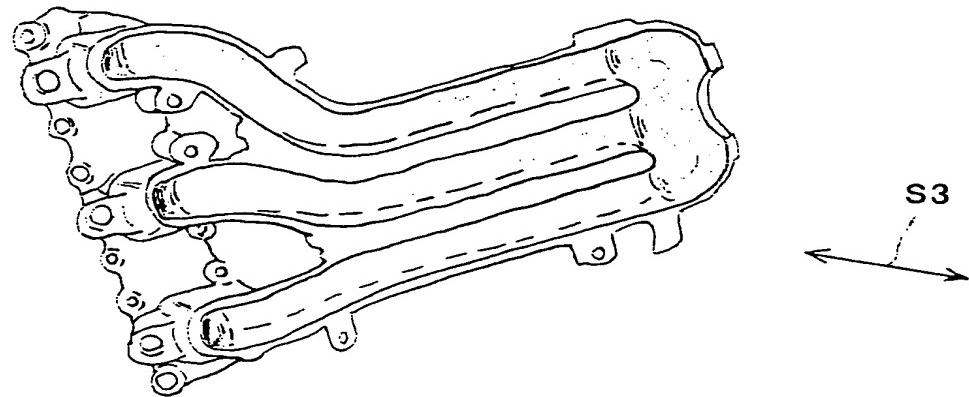


FIG. 4



4/17

FIG.5



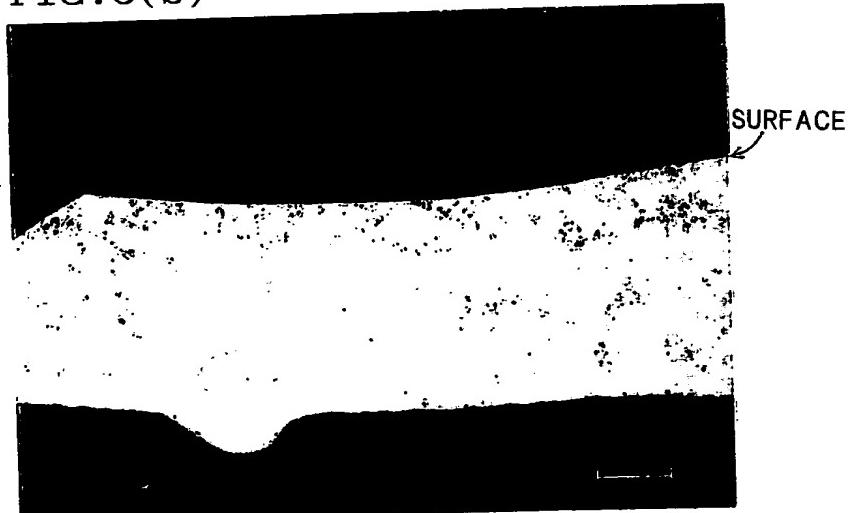
5/17

FIG.6(a)



SMOOTHED PRODUCT SURFACE $\times 10$

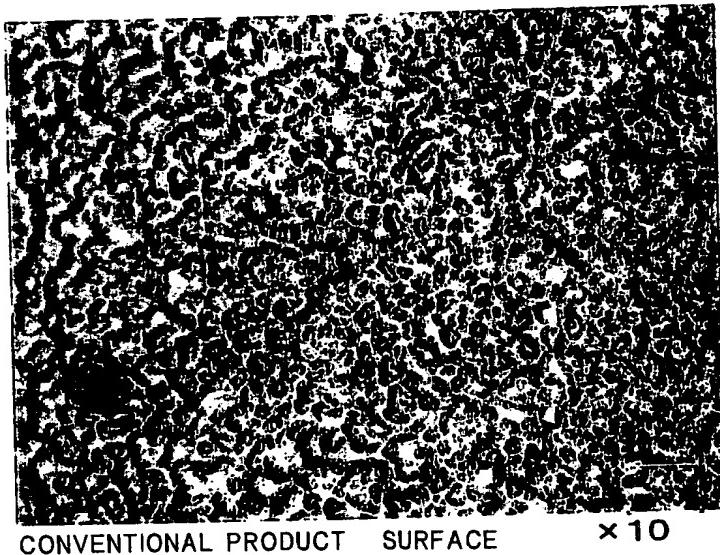
FIG.6(b)



SMOOTHED PRODUCT SECTION $\times 10$

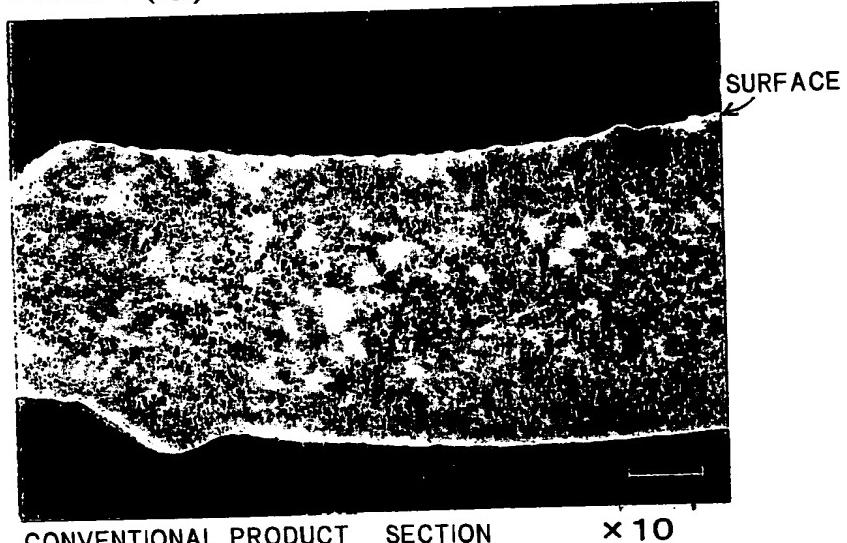
6/17

FIG. 7(a)



CONVENTIONAL PRODUCT SURFACE $\times 10$

FIG. 7(b)



CONVENTIONAL PRODUCT SECTION $\times 10$

7/17

FIG.8(a)



SMOOTHED PRODUCT SURFACE $\times 20$

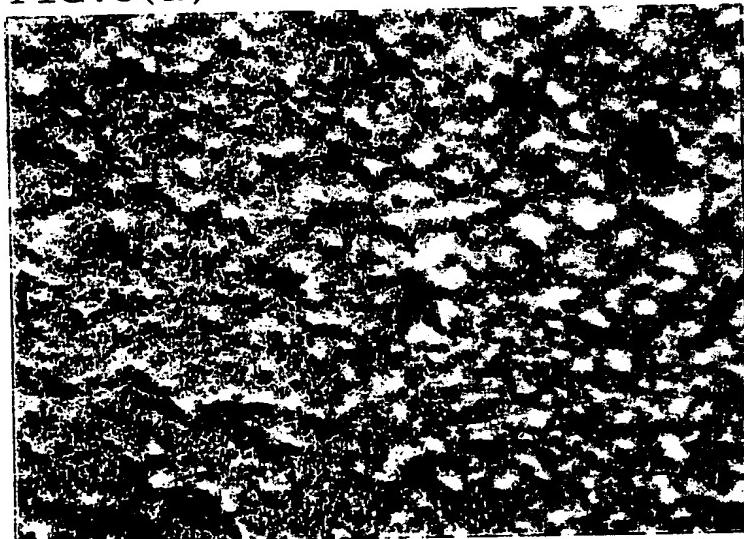
FIG.8(b)



SMOOTHED PRODUCT SECTION $\times 20$

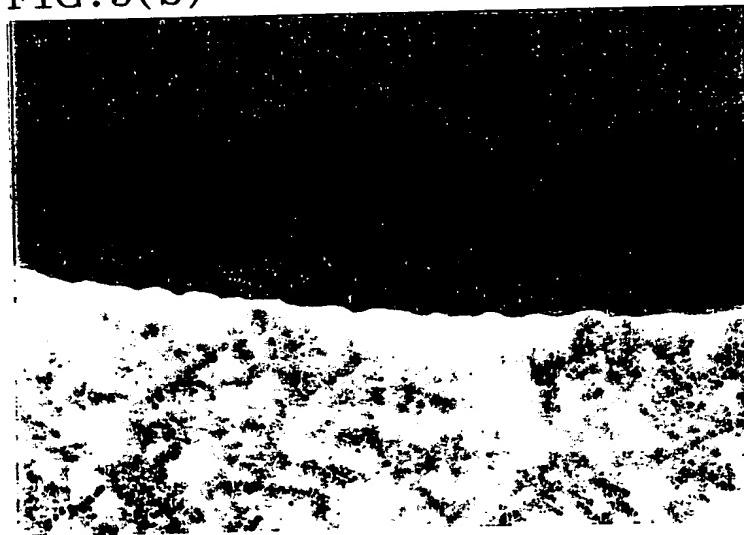
8/17

FIG.9(a)



CONVENTIONAL PRODUCT SURFACE $\times 20$

FIG.9(b)



CONVENTIONAL PRODUCT SECTION $\times 20$

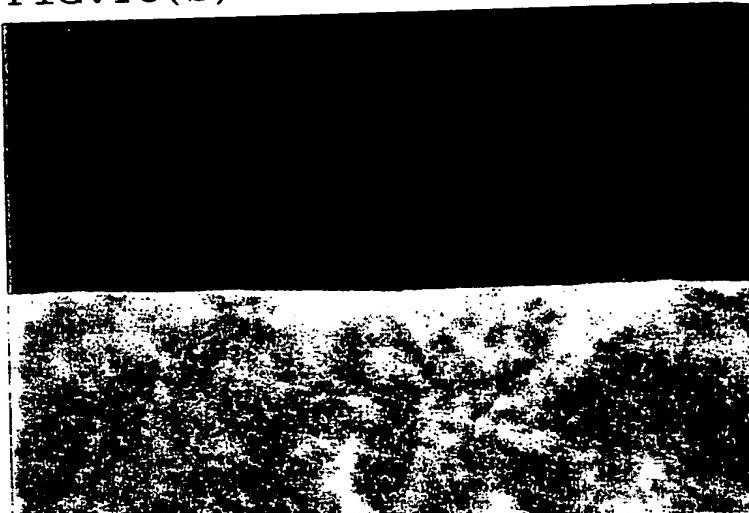
9/17

FIG. 10(a)



SMOOTHED PRODUCT SURFACE $\times 50$

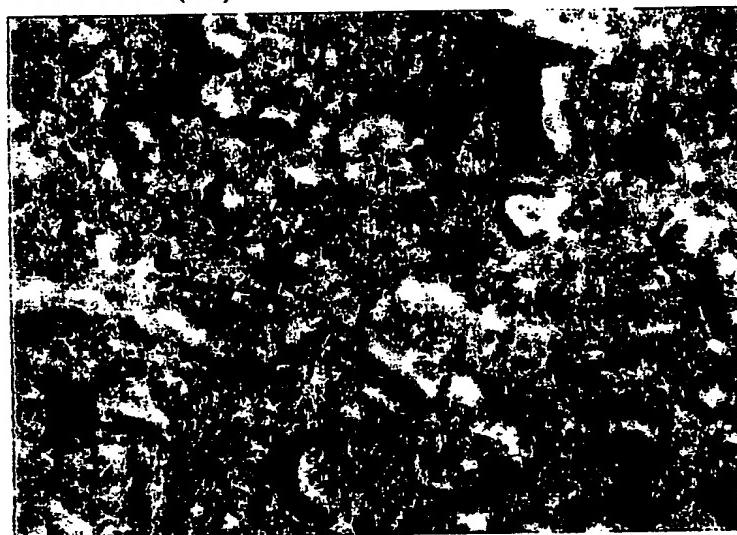
FIG. 10(b)



SMOOTHED PRODUCT SECTION $\times 50$

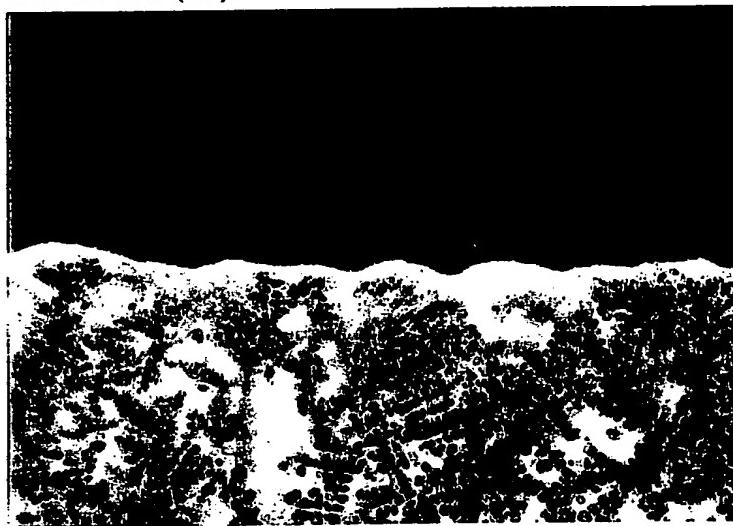
10/17

FIG.11(a)



CONVENTIONAL PRODUCT SURFACE $\times 50$

FIG.11(b)



CONVENTIONAL PRODUCT SECTION $\times 50$

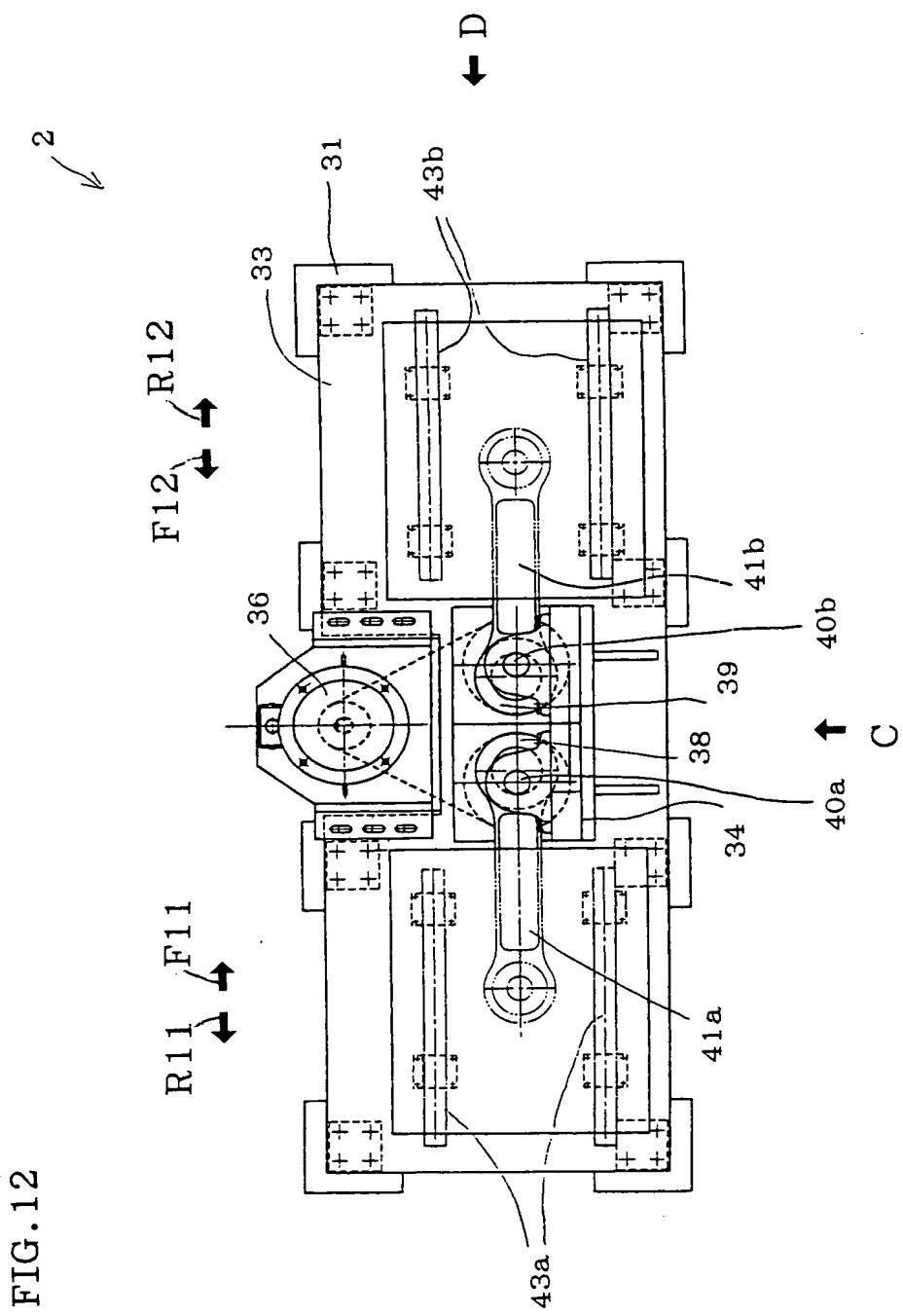


FIG. 12

FIG. 13

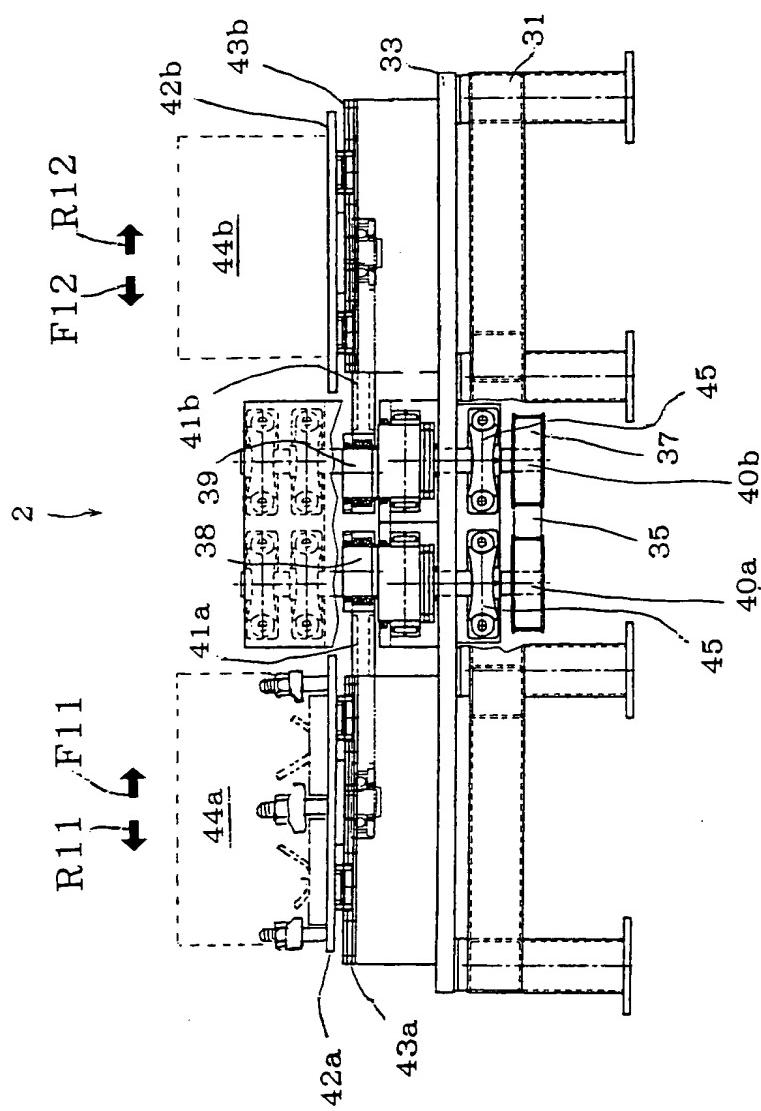


FIG. 14

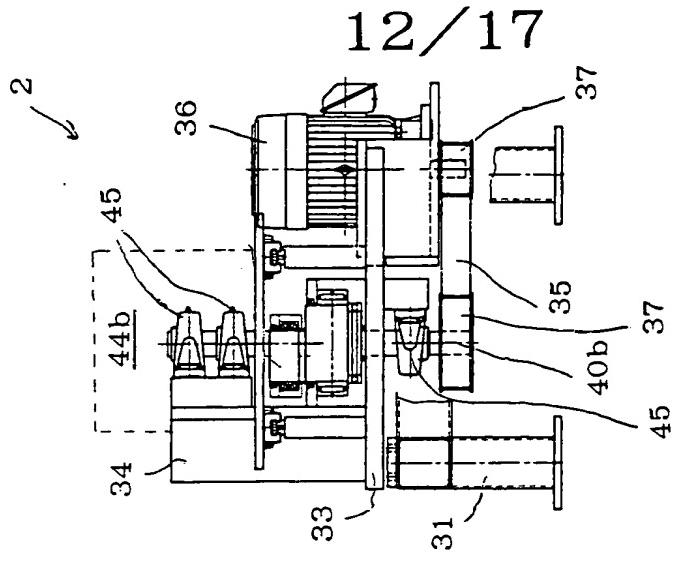
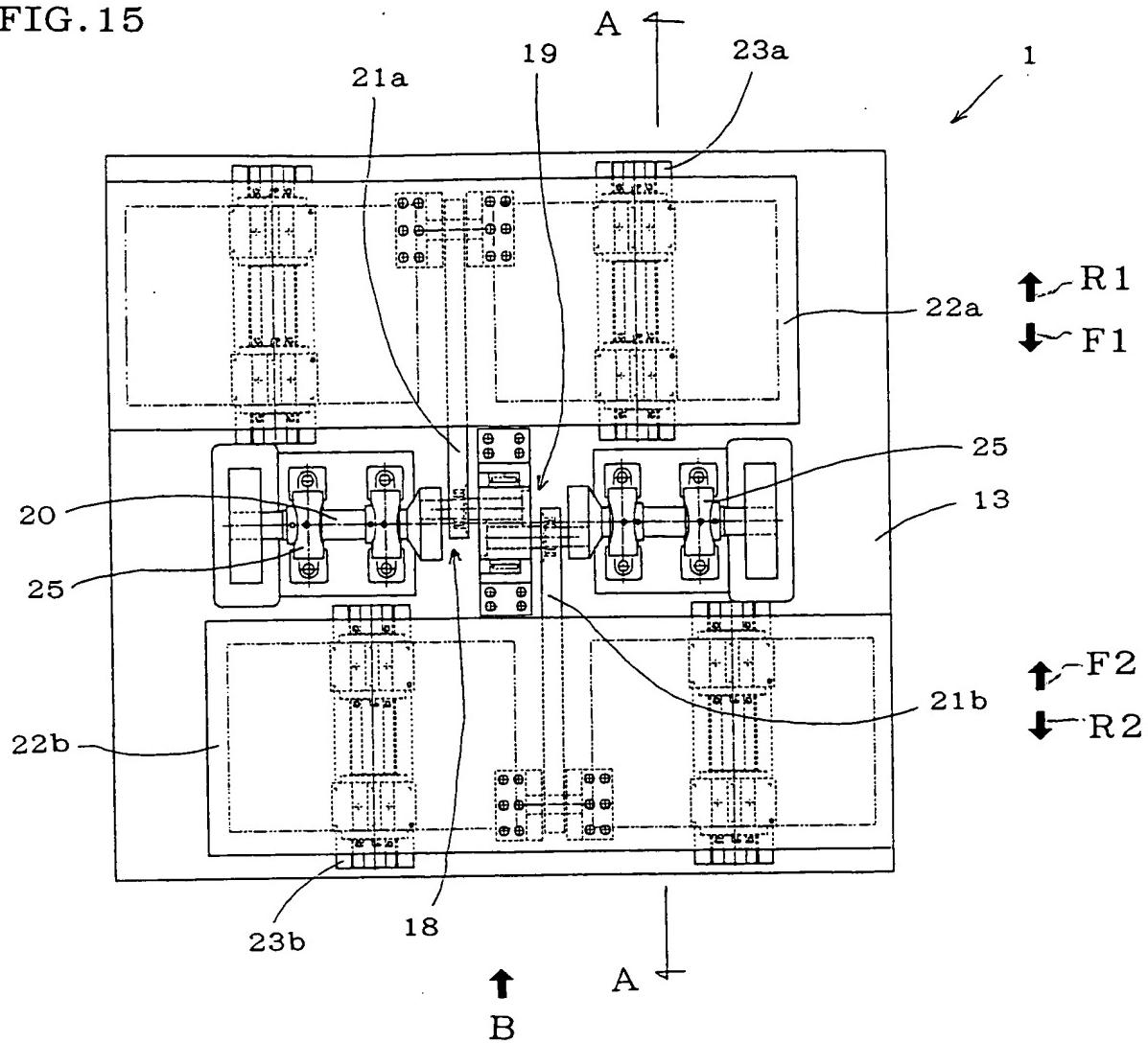


FIG. 15



14/17

FIG. 16

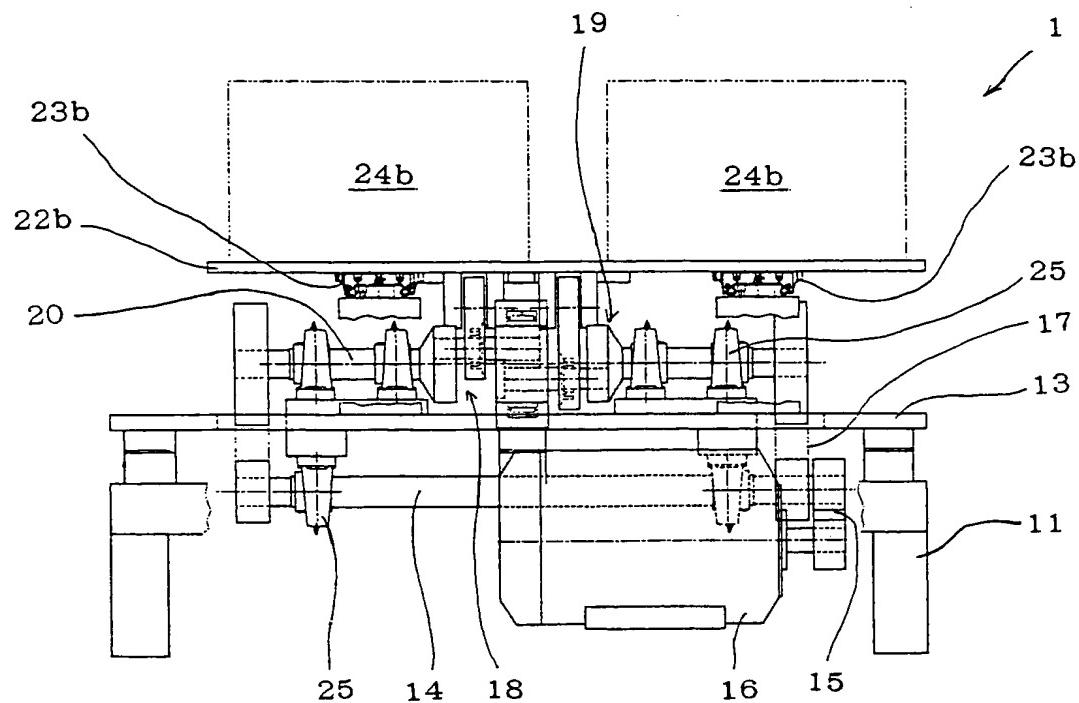
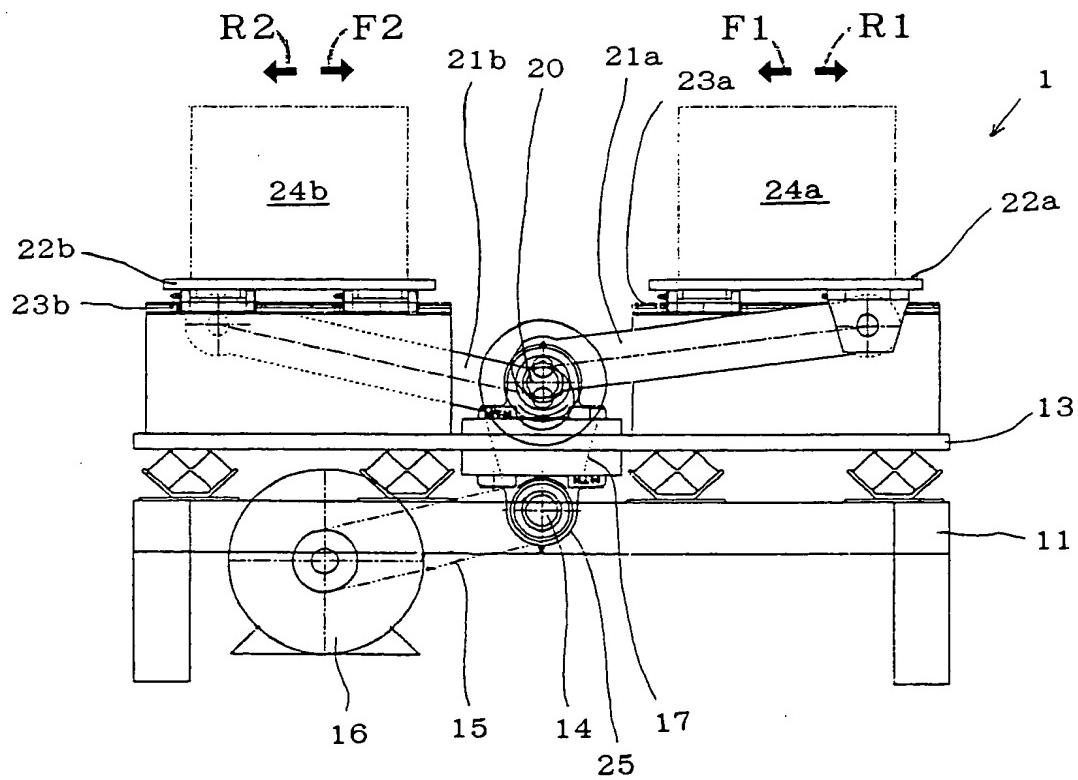


FIG. 17



15/17

FIG.18

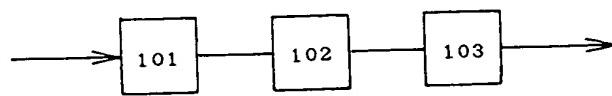


FIG.19

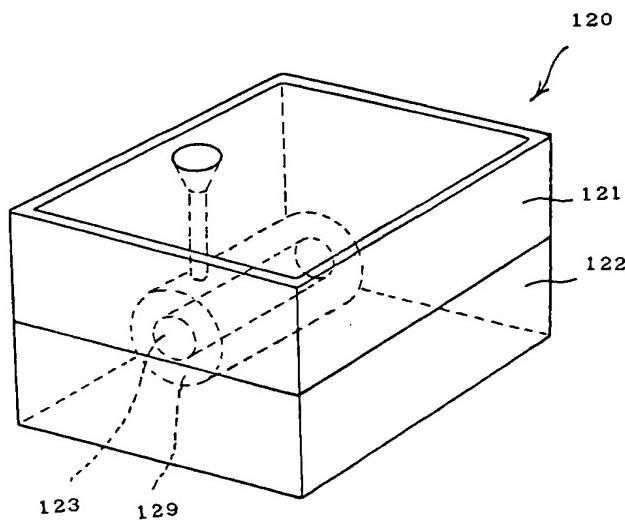
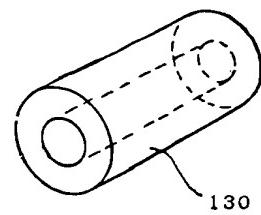


FIG.20



16/17

FIG.21

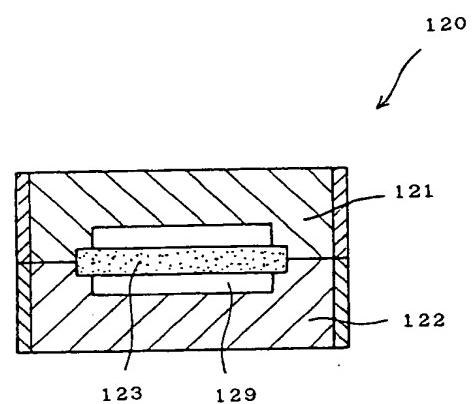


FIG. 22(a)

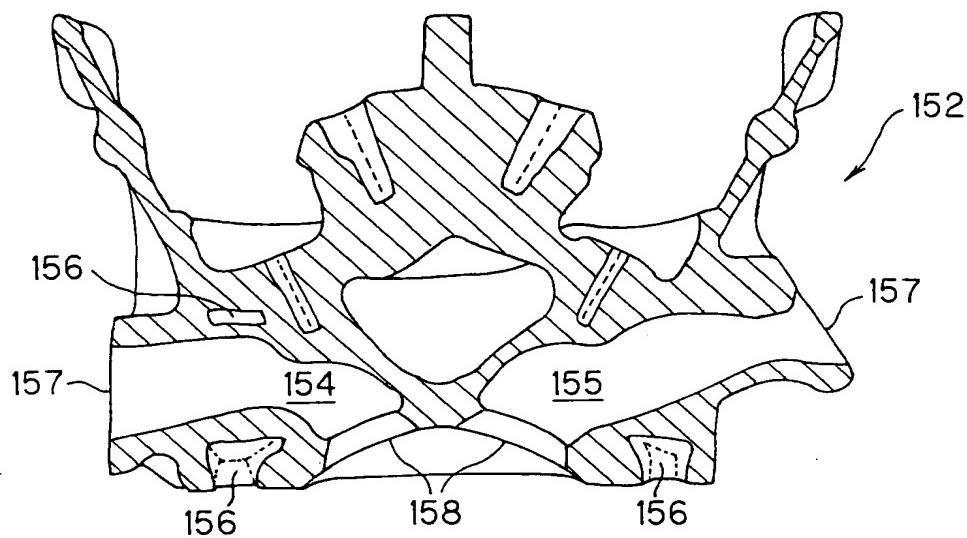


FIG. 22(b)

